

REFRIGERANT R32

USER MANUAL









CHILLER INVERTER R32

Serie CFAD

Edition 2023

Models

CFAD KIAWP 70PS - 18KW CFAD KIAWP 80PS - 22KW CFAD KIAWP 90PS - 26KW CFAD KIAWP 100PS - 30KW

- This manual gives detailed description of the precautions that should be brought to your attention during operation.
- In order to ensure correct service of the wired controller, please read this
 manual carefully before using the unit.
- · For convenience of future reference, keep this manual after reading it.

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1 GENERAL SAFETY PRECAUTIONS

1.1 About the documentation

- The original documentation is written in English. All other languages are translations.
- The precautions described in this document cover very important topics, follow them carefully.
- All activities described in the installation manual must be performed by an authorized installer.
- 1.1.1 Meaning of warnings and symbols

⚠ DANGER

Indicates a situation that results in death or serious injury.

↑ DANGER: RISK OF ELECTROCUTION

Indicates a situation that could result in electrocution.

⚠ DANGER: RISK OF BURNING

Indicates a situation that could result in burning because of extreme hot or cold temperatures.

⚠ WARNING

Indicates a situation that could result in death or serious injury.

! CAUTION

Indicates a situation that could result in minor or moderate injury.

Indicates a situation that could result in equipment or property damage.

i INFORMATION

Indicates useful tips or additional information.

1.2 For the user

• If you are not sure how to operate the unit, contact your installer.

 The appliance is not intended for use by persons, including children, with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children must be supervised to ensure that they do not play with the product.

CAUTION

Do NOT rinse the unit. This may cause electric shocks or fire.

□ NOTE

- Do NOT place any objects or equipment on top of the unit.
- · Do NOT sit, climb or stand on the unit.

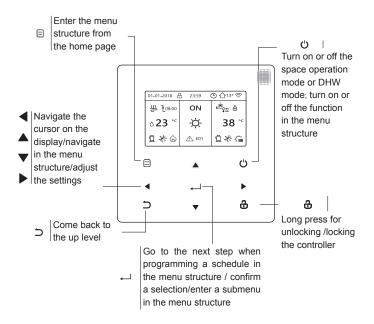
· Units are marked with the following symbol:



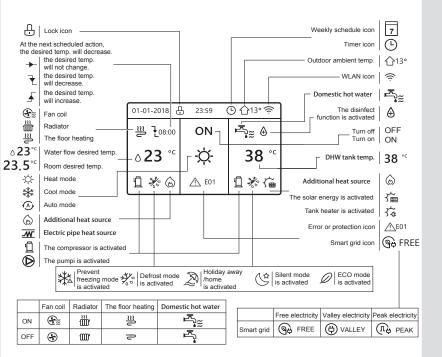
This means that electrical and electronic products may not be mixed with unsorted household waste. Do not try to dismantle the system yourself: the dismantling of the system, treatment of the refrigerant, of oil and of other parts must be done by an authorized installer and must comply with applicable legislation. Units must be treated at a specialized treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and human health. For more information, contact your installer or local authority.

2 A GLANCE OF THE USER INTERFACE

2.1 The appearance of the wired controller



2.2 Status icons



3 USING HOME PAGES

3.1 About home pages

You can use the home pages to read out and change settings that are meant for daily usage. What you can see and do on the home pages is described where applicable. Depending on the system layout, the following home pages may be possible:

- Room desired temperature (ROOM)
- Water flow desired temperature (MAIN)
- DHW tank actual temperature (TANK)

DHW=domestic hot water

home page1:

If you have set the WATER FLOW TEMP. as YES and ROOM TEMP. as NON, the system has the function including floor heating and making hot water. The following page will appear:

NOTE

All the pictures in the manual are used to explain, the actual pages in the screen may have some difference.

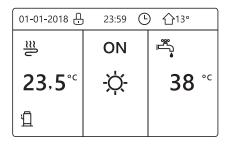
| 01-01-2018 🕂 | 23:59 |) ∱13° |
|--------------|-----------------|--------|
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| ۵23 ° د | - ☆- | 38 ℃ |
| <u>a</u> | | |

home page2:

If you have set the WATER FLOW TEMP. as NON and ROOM TEMP. as YES, the system has the function including floor heating and making hot water. The following page will appear:

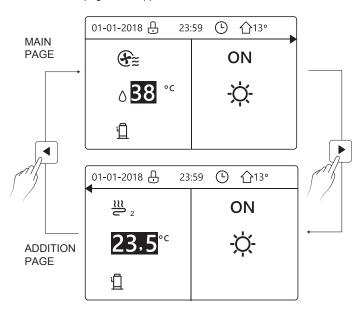
NOTE

The interface should be installed in the floor heating room to check the room temperature.



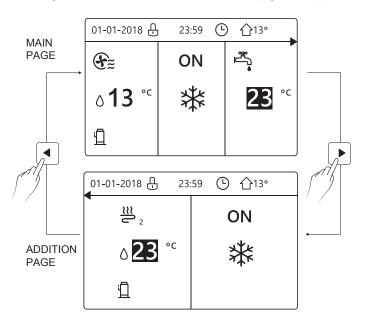
home page3:

If the DHW MODE is set NON, and if "WATER FLOW TEMP." is set YES, "ROOM TEMP." is set YES, There will be main page and additional page. The system has the function including floor heating and space cooling for fan coil, home page 3 will appear:



home page4:

If the DHW MODE is set YES. There will be main page and addition page. The system has the function including floor heating, space cooling for fan coil and domestic hot water, home page 4 will appear:



4 MENU STRUCTURE

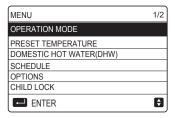
4.1 About the menu structure

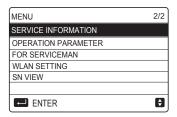
You can use the menu structure to read out and configure settings that are NOT meant for daily usage. What you can see and do in the menu structure is described where applicable.

4.2 To go to the menu structure

From a home page, press "

". Result: The menu structure appear:





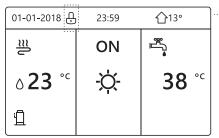
4.3 To navigate in the menu structure

Use"▼"、"▲" to scroll

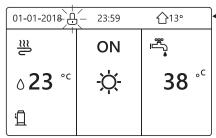
5 BASIC USAGE

5.1 Screen Unlock

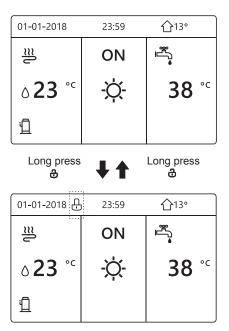
If the icon \bigcirc is on the screen, the controller is locked. The following page is displayed:



Press any key, the icon $\stackrel{\frown}{\odot}$ will flash. Long press the " $\stackrel{\bullet}{\odot}$ " key. The icon $\stackrel{\frown}{\odot}$ will disappear, the interface can be controlled.



The interface will be locked if there is no handing for a long time(about 120 seconds) If the inerface is unlocked, long press " & ", the interface will be locked.



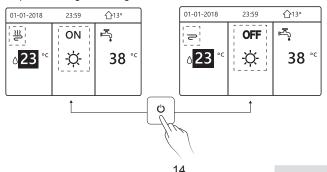
5.2 Turning ON/OFF controls

Use the interface to turn on or off the unit for space heating or cooling.

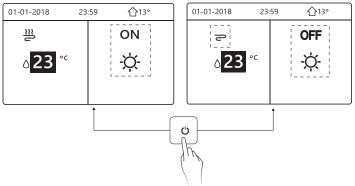
- The ON/OFF of the unit can be controlled by the interface if the ROOM TEHERMOSTAT is NON.(See "ROOM THERMOSTAT SETTING" in "Installation and owner's manual (M-thermal split indoor unit)")
- Press "◀"、"▲" on home page, the black cursor will appear:



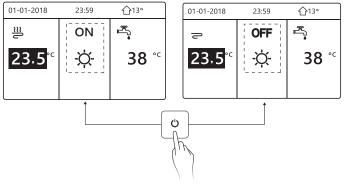
1) When the cursor is on the temperature of space operation mode side (Including heat mode 类, cool mode - 点- and auto mode (A)), press " 也" key to turn on/off space heating or cooling.



If the DHW TYPE is set NON, then following pages will display:

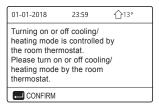


If the TEMP. TYPE is set ROOM TEMP., then following pages will display:

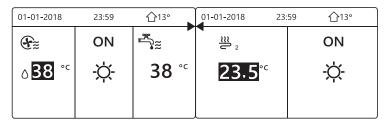


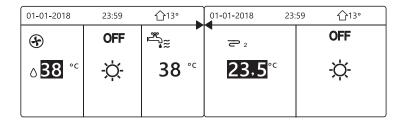
Use the room thermostat to turn on or off the unit for space heating or cooling.

① The room thermostat is SET YES(see "ROOM THERMOSTAT SETTING" on "Installation and owner's manual (M-thermal split indoor unit)") the unit is turned on or off by the room thermostat, press \circlearrowleft on the interface, the following page will display:



② DUAL ROOM THERMOSTAT is set YES(see "ROOM THERMOSTAT SETTING" in "Installation and owner's manual (M-thermal split indoor unit)"). The room thermostat for fan coil is turned off ,the room thermostat for the floor heating is turned on, and the unit is running, but the display is OFF. The following page is displayed:



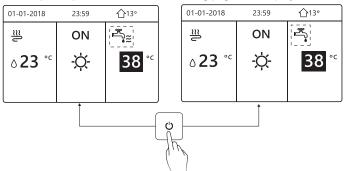


Use the interface to turn on or off the unit for DHW.Press "▶"、 "▼"on home page,the black cursor will appear:

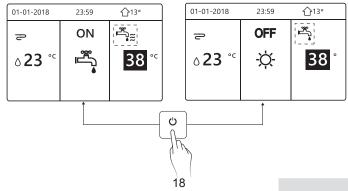
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| | | |

2) When the cursor is on DHW operation mode. Press " $\,^{\mbox{\scriptsize 0}}$ " key to turn on/off the DHW mode.

If the space operation is ON, then following pages will display:

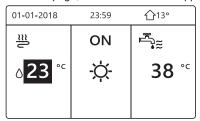


If the space operation mode is OFF, then following pages will display:

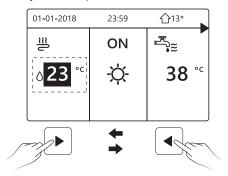


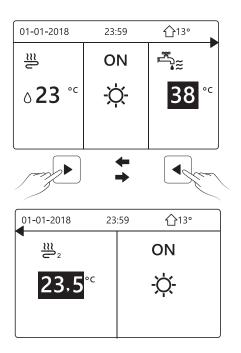
5.3 Adjusting the temperature

Press "◀ "、 "▲" on home page, the black cursor will appear:



If the cursor is on the temperature, use the "◄"、 "▶" to select and use
 "▼"、 "▲" to adjust the temperature.









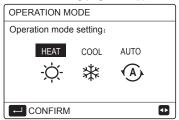




| 01-01-2018 | 23:59 | ☆ 13° |
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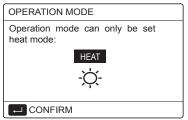
5.4 Adjusting space operation mode

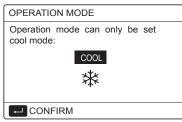
 Adjusting space operation mode by interface. Go to "□" > " OPERATION MODE". Press" ← ", the following page will appear:



There are three modes to be selected including HEAT, COOL and AUTO mode. Use the "◄", "▶" to scroll, press "←" to select.
 Even if you don't press OK button and exit the page by pressing button, the mode would still effective if the cursor have be moved to the operation mode.

If there is only HEAT(COOL) mode, the following page will appear:

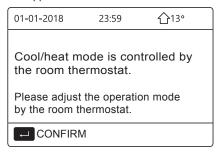




 The operation mode can not be changed see cool MODE SETTING on installation and ower's manual.

| If you select | Then the space operation mode is |
|---------------|---|
| heat | Always heating mode |
| ** cool | Always cooling mode |
| auto | Automatically changed by the software based on the outdoor temperature (and depending on installer settings of the indoor temperature), and takes monthly restrictions into account. Note: Automatic changeover is only possible under certain conditions. See the FOR SERVICEMAN> AUTO MODE SETTING in "Installation and ower's manual (M-thermal split indoor unit)". |

 Adjust space operation mode by the room thermostat, see "ROOM THERMOSTAT" on "Installation and owner's manual (M-thermal split indoor unit)".

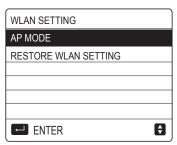


6 Network Configuration Guidelines

- The wired controller realizes intelligent control with a built-in module, which receives control signal from the APP.
- Before connecting the WLAN, please check for it if the router in your environment is active and make sure that the wired controller is well-connected to the wireless signal.
- During the Wireless distribution process, the LCD icon " " rlashes to indicate that the network is being deployed. After the process is completed, the icon " " will be constantly on.

6.1 Wired Controller Setting

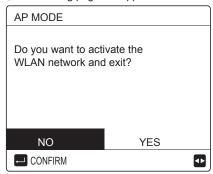
The wired controller settings include AP MODE and RESTORE WLAN SETTING.



 Activate the WLAN by interface. Go to "□"> "WLAN SETTING"> "AP MODE".

Press"

—", the following page will appear:



Use "◀", "▶" to move to "YES", press "←" to select AP mode. Select AP Mode correspondingly on the mobile device and continue the follow-up settings according to the APP prompts.

↑ CAUTION

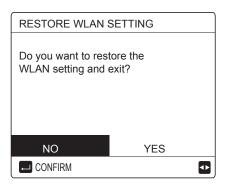
After enter Ap mode, if it's not connected with mobile phone, the LCD icon "

" will flash 10 minutes then disappear.

If it's connected with the mobile phone, the icon " " will be constantly display.

Restore WLAN setting by interface. Go to " □ "> "WLAN SETTING"
 > "RESTORE WLAN SETTING"

Press" ← ", the following page will appear:



Use " \blacktriangleleft ", " \blacktriangleright " to move to "YES", press " \hookleftarrow " to restore WLAN setting. Complete the above operation and wireless configuration is reset.

6.2 Mobile Device Setting

AP Mode is available for wireless distribution on mobile device side.

· AP Mode connecting WLAN:

6.2.1 Install APP

① Scan the following QR code to install the Smart Home APP.



② When it is installed for the first time you have to put an access code, or scan a QR code. This code is the word "EUROFRED"
This app is only applicable to Android 7.0 and IOS7, or up-to-date version operating systems.





EUROFRED

6.2.2 Sign in/Sign up

Please input your registration code.

Or scan the QR code on the controller packaging box if existed. And register your account according to the guidance.



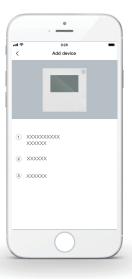


6.2.3 Add Home Appliances:

1) Add your device following the guidance.



2) Operate the wired controller according to APP prompts.



3) Wait for the home appliance to connect, and click "Sure".



- 4) After the appliance is successfully connected, the LCD icon" ? " of the wired controller is constantly on, and the heat pump can be controlled through the APP.
- 5) If the network distribution process fails, or the mobile connection demands reconnection and replacement, operate "RESTORE WLAN SETTING" on the wired controller, and then repeat the above process.



Marning and troubleshooting for networking failures

When the product is connected to the network, please make sure that the phone is as close as possible to the product.

We only support 2.4GHz band routers at present.

Special characters (punctuation, spaces, etc.) are not recommended as part of the WLAN name.

.....

It is recommended that you connect no more than 10 devices to a single router lest home appliances are affected by weak or unstable network signal.

.....

If the password of the router or WLAN is changed, clear all settings and reset the appliance.

.....

The contents of APP might change in version updates and actual operation shall prevail.

WIFI information

WIFI transmit frequency range:2.400 ~ 2.4835 GHz EIRP not more than 20dbm

7 INSTALLATION MANUAL

7.1 Safety precaution

- · Read the safety precautions carefully before installing the unit.
- Stated below are important safety issues that must be obeyed.
- Conform there is no abnormal phenomena during test operation after complete, then hand the manual to the user.
- · Meaning of marks:

⚠ WARNING

Means improper handling may lead to personal death or severe injury.

⚠ CAUTION

Means improper handling may lead to personal injury or property loss

! WARNING

Please entrust the distributor or professionals to install the unit.
Installation by other persons may lead to imperfect installation, electric shock or fire.

Strictly follow this manual.
Imporper installation may lead to electric shock or fire.

Reinstallation must be performed by professionals. improper installation may lead to electric shock or fire.

Do not disassemble your heat pump at will.

A random disassembly may cause abnormal operation or

heating, which may result in fire.

A CAUTION

Do not install the unit in a place vulnerable to leakage of flammable gases.

Once flammable gases are leaked and left around the wired controller, fire may occure.

The wiring should adapt to the wired controller current.

Otherwise, electric leakage or heating may occur and result in fire.

.....

The specified cables shall be applied in the wiring. No external force may be applied to the terminal.

Otherwise, wire cut and heating may occur and result in fire.

Do not place the wired remote controller near the lamps, to avoid the remote signal of the controller to be disturbed. (refer to the right figure)



7.2 Other Precautions

7.2.1. Installation location

Do not install the unit in a place with much oil, steam, sulfide gas. Otherwise, the product may deform and fail.

7.2.2 Preparation before installation

1) Check whether the following assemblies are complete.

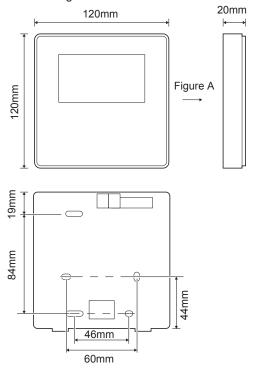
| No. | Name | Qty. | Remarks |
|-----|--------------------------------------|------|---|
| 1 | Wired Controller | 1 | |
| 2 | Cross round head wood mounting screw | 3 | For Mounting on the Wall |
| 3 | Cross round head mounting screw | 2 | For Mounting on the Electrical Switch Box |
| 4 | Installation and Owner's Manual | 1 | |
| 5 | Plastic bolt | 2 | This accessory is used when install the centralized control inside the electric cabinet |
| 6 | Plastic expansion pipe | 3 | For mounting on the Wall |

7.2.3 Note for installation of wired controller:

- This installation manual contains information about the procedure of installing Wired Remote Controller. Please refer to Indoor Unit Installation Manual for connection between Wired Remote Controller and Indoor Unit.
- 2) Circuit of Wired Remote Controller is low voltage circuit. Never connect it with a standard 220V/380V circuit or put it into a same Wiring Tube with the circuit.
- 3) The shielded cable must be connected stable to the ground, or transmission may fail.
- 4) Do not attempt to extend the shielded cable by cutting, if it is necessary, use Terminal Connection Block to connect.
- 5) After finishing connection, do not use Megger to have the insulation check for the signal wire.

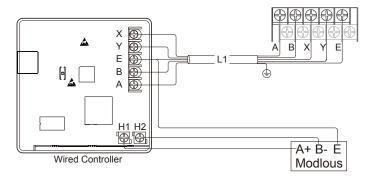
7.3 Installation procedure and matching setting of wired controller

7.3.1 Structure size figure

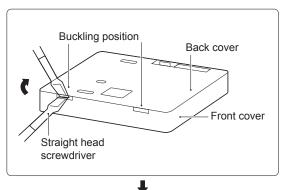


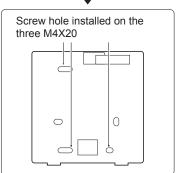
7.3.2 Wiring

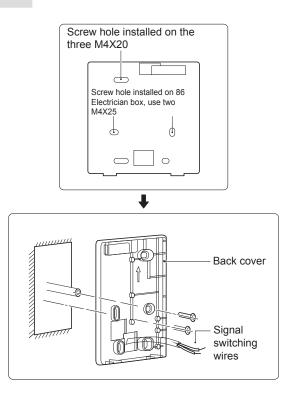
| Input Voltage(A/B) | 13.5VAC | |
|--------------------|---------------------|--|
| Wiring size | 0.75mm ² | |



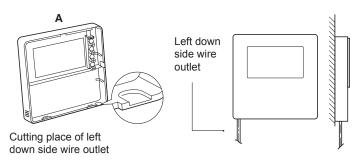
7.3.3 Back cover installation

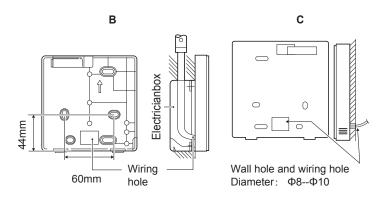


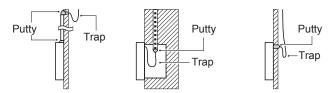




- 1) Use straight head screwdriver to insert in the buckling position in the bottom of wired controller, and spin the screwdriver to take down the back cover. (Pay attention to spinning direction, otherwise will damage the back cover!)
- 2) Use three M4X20 screws to directly install the back cover on the wall.
- 3) Use two M4X25 screws to install the back cover on the 86 electrician box, and use one M4X20 screws for fixing on the wall.
- 4) Adjust the length of two plastic screw bars in the accessory to be standard length from the electrical box screw bar to the wall. Make sure while installing the screw bar to the wall, making it as flat as the wall.
- 5) Use cross head screws to fix the wired controller bottom cover in the wall through the screw bar. Make sure the wired controller bottom cover is on the same level after installation, and then install the wired controller back to the bottom cover.
- 6) Over fastening the screw will lead to deformation of back cover.



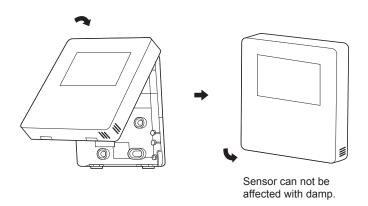




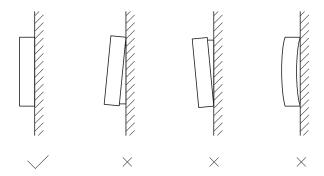
Avoid the water enter into the wired remote controller, use trap and putty to seal the connectors of wires during wiring installation.

7.4 Front cover installation

After adjusting the front cover and then buckle the front cover; avoid clamping the communication switching wire during installation.



Correct install the back cover and firmly buckle the front cover and back cover, otherwise will make the front cover drop off.



8 MODBUS MAPPING TABLE

8.1 Modbus Port Communication Specification

Port: RS-485; the wired controller XYE is the communication port for connecting with the hydraulic module. H1 and H2 are the Modbus communication ports.

Communication address: It is consistent with the DIP switch address of the hydraulic module.

Baud rate: 9600.

Number of digits: Eight

Verification: none Stop Bit: 1 bit

Communication protocol: Modbus RTU (Modbus ASCII is not supported)

8.1.1 Mapping of registers in the wired controller

The following addresses can use 03H, 06H (write single register), 10H (write multiple register)

| Register address | Description | Remark | (S |
|------------------|------------------|--------|---|
| 0 | Power on or off. | BIT15 | Reserved |
| (PLC:40001) | | BIT14 | Reserved |
| | | BIT13 | Reserved |
| | | BIT12 | Reserved |
| | | BIT11 | Reserved |
| | | BIT10 | Reserved |
| | | BIT9 | Reserved |
| | | BIT8 | Reserved |
| | | BIT7 | Reserved |
| | | BIT6 | Reserved |
| | | BIT5 | Reserved |
| | | BIT4 | Reserved |
| | | BIT3 | 0: power off floor heating; 1: power on floor heating;(zone 2) (water flow temperature control) |
| | | BIT2 | 0: DHW(T5S) power off; 1: DHW(T5S) power on |
| | | BIT1 | 0: power off floor heating; 1: power on floor heating;(zone 1) (water flow temperature control) |
| | | BIT0 | 0: power off air conditioner; 1: power on air conditioner; (zone 1) (room temperature control) |

| 1(PLC: 40002) | Setting the mode | 1: Auto; 2: | Cool; 3: Heat; Others: Invalid | | |
|--------------------|--|--|--|--|--|
| | Setting water water temperature T1S | Bit8-Bit15 | Water temperature T1s is corresponding to the floor heating.(zone 2) | | |
| 2(PLC: 40003) | | Bit0-Bit7 | Water temperature T1s is corresponding to the floor heating.(zone 1) | | |
| 3(PLC: 40004) | Setting air temperature Ts | | The room temperature range is between 17°C and 30°C, and is valid when there is Ta. Portocol value=actual value*2 | | |
| 4(PLC: 40005) | T5s | The water t | ank temperature range is between 20°C and 60°C. | | |
| | | BIT15 | Reserved | | |
| | | BIT14 | Reserved | | |
| | | BIT13 | 1: climate curve setting is valid; 0: climate curve setting is invalid. (zone2) | | |
| | | BIT12 | 1: climate curve setting is valid; 0: climate curve setting is invalid. (zone1) | | |
| | | BIT11 | DHW pump's running constant-temperature water recycling | | |
| | | BIT10 | ECO mode | | |
| | 0006) Function Setting | BIT9 | Reserved | | |
| 5(PLC: 40006) | | BIT8 | Holiday home (the status can only be read, not changed) | | |
| | | BIT7 | 0: Silent mode level1; 1: Silent mode level2 | | |
| | | BIT6 | Silent mode | | |
| | | BIT5 | Holiday away (the status can only be read, but cannot be changed) | | |
| | | BIT4 | Disinfect | | |
| | | BIT3 | Reserved | | |
| | | BIT2 | Reserved | | |
| | | BIT1 | Reserved | | |
| | | BIT0 | Reserved | | |
| 6 (PLC: 40007) | 7) Curve selection | Bit8-Bit15 | Climate Curve 1-9(zone 2) | | |
| 6 (PLC: 40007) | | Bit0-Bit7 | Climate Curve 1-9(zone 1) | | |
| 7(PLC: 40008) | Forced water heating | 0: Invalid 1: Forced | TBH is the electric water tank heater. IBH1 and 2 are the hydraulic module's rear electric heater. IBH1 and 2 can be activated together. | | |
| 8 (PLC: 40009) | Forced TBH | 2: Forced | TBH cannot be activated together with IBH1 and IBH2. | | |
| 9(PLC: 40010) | Forced IBH1 | OII | | | |
| 10(PLC: 40011) | t_SG_MAX | 0-24 Hours | | | |
| 11(PLC: 40012) | T1S | Water ter | Water temperature T1S is corresponding to the floor heating.(zone 1) | | |
| 12(PLC: 40013) | T1S | Water temperature T1S is corresponding to the floor heating.(zone 2) | | | |
| 13(PLC: 40014) | t_ANTILOCK | Default s | etting: 5, range: 0~60 S(Available in Sphera A) | | |
| Leaving water temp | erature T1s setting range instruct | tion: | | | |

Leaving water temperature T1s setting range instruction: In cooling mode, T1S low temp setting range is 5-25°C;T1S high temp setting range is 18-25°C. In heating mode, T1S low temp setting range is 25-55°C;T1S high temp setting range is 35-65°C.

8.1.2 When the wired controller is connected to the hydraulic module, the parameters of the whole unit can be checked:

The following address table can only use 03H function code(Read register).

Whole unit parameter mapping address table

| 1) Running para | 1) Running parameters | | | | |
|------------------|---------------------------|--|--|--|--|
| Register address | Description | Remarks | | | |
| 100(PLC: 40101) | Operating frequency | Compressor operating frequency in Hz | | | |
| 101(PLC: 40102) | Operating Mode | Outdoor unit's actual operating mode, 2: cooling, 3: heating, 0: off | | | |
| 102(PLC: 40103) | Fan Speed | Fan speed, in r/min | | | |
| 103(PLC: 40104) | PMV openness | Openness of the outdoor unit's electronic expansion valve in P | | | |
| 104(PLC: 40105) | Water inlet temperature | TW_in, unit: °C | | | |
| 105(PLC: 40106) | Water outlet temperature | TW_out, unit: °C | | | |
| 106(PLC: 40107) | | Condenser temperature, unit: °C | | | |
| 107(PLC: 40108) | T4 Temperature | Outdoor ambient temperature unit: °C | | | |
| 108(PLC: 40109) | Discharge temperature | Compressor discharge temperature Tp unit: °C | | | |
| 109(PLC: 40110) | Suction temperature | Compressor suction temperature Th, unit: °C | | | |
| 110(PLC: 40111) | T1 | System total water outlet temperature (behind the auxiliary heater) ,unit: °C | | | |
| 111(PLC: 40112) | | Zone 2 water flow temperature , unit: °C | | | |
| 112(PLC: 40113) | | Refrigerant liquid side temperature, unit: °C | | | |
| 113(PLC: 40114) | T2B | Refrigerant gas side temperature, unit: °C | | | |
| 114(PLC: 40115) | | Room temperature, unit: °C | | | |
| 115(PLC: 40116) | | Water tank temperature, unit: °C | | | |
| 116(PLC: 40117) | Pressure 1 | Outdoor unit high pressure value, unit: kPa | | | |
| 117(PLC: 40118) | | Outdoor unit low pressure value, unit: kPa | | | |
| 118(PLC: 40119) | Outdoor unit current | Outdoor unit operating current, unit: A | | | |
| 119(PLC: 40120) | Outdoor unit voltage | Outdoor unit voltage, unit: V | | | |
| 120(PLC: 40121) | Tbt1 | Tbt1, unit: °C | | | |
| 121(PLC: 40122) | Tbt2 | Tbt2, unit: °C | | | |
| 122(PLC: 40123) | Compressor operation time | Compressor operating time in hour | | | |
| 123(PLC: 40124) | . , | 0702 for 200 register is reserved. When it is 071x, data 4- 30 means 4-30kW | | | |
| 124(PLC: 40125) | | Check the code table for detailed fault codes | | | |
| 125(PLC: 40126) | Fault 1 | | | | |
| 126(PLC: 40127) | Fault 2 | Check the code table for detailed fault codes. | | | |
| 127(PLC: 40128) | Fault 3 | | | | |

| | | BIT15 | Request to send operation parameter, 1: request; 0: not request |
|-----------------|------------------------------|---|---|
| | | BIT14 | Request to send software version, 1: request; 0: not request |
| | | BIT13 | Request to send SN code, 1: request; 0: not request |
| | | BIT12 | Reserved |
| | | BIT11 | EUV 1: free electricity; 0: judge by SG's signal |
| | | BIT10 | SG 1: normal electricity; 0: high price electr |
| | | | icity (judge when EUV is 0) |
| | | BIT9 | Anti-freezing operation for water tank |
| 128(PLC: 40129) | Status bit 1 | BIT8 | Solar energy signal input |
| | | BIT7 | Cooling mode set by room thermostat |
| | | BIT6 | Heating mode set by room thermostat |
| | | BIT5 | Outdoor unit test mode mark |
| | | BIT4 | Remote On/Off (1: d8) |
| | | BIT3 | Oil return |
| | | BIT2 | Anti-freezing |
| | | BIT1 | Defrosting |
| | | BIT0 | Reserved |
| | | BIT15 | DEFROST |
| | | BIT14 | Auxiliary heat source |
| | | BIT13 | RUN |
| | | BIT12 | ALARM |
| | | BIT11 | Solar water pump |
| | | BIT10 | HEAT4 |
| | | BIT9 | SV3 |
| 129(PLC: 40130) | I and autout | BIT8 | Mixed water pump P_c |
| 129(PLC: 40130) | Load output | BIT7 | Water return water P d |
| | | BIT6 | External water pump P o |
| | | BIT5 | SV2 |
| | | BIT4 | SV1 |
| | | BIT3 | Water pump PUMP I |
| | | BIT2 | Electric heater TBH |
| | | BIT1 | Electric heater IBH2 |
| | | BIT0 | Electric heater IBH1 |
| 130(PLC: 40131) | Software version | 1~99 is the software version of hydronic module | |
| 131(PLC: 40132) | Wired controller version No. | 1~99 is | s the wired controller's version number. |
| | | | |

| 132(PLC: 40133) | Unit target frequency | Hz | | |
|--|---|--------------|--|--|
| 133(PLC: 40134) | DC bus current | Unit: A | | |
| 134(PLC: 40135) | DC bus voltage | The actual v | /alue/10, unit: V | |
| 135(PLC: 40136) | TF module temperature | Feedback o | n outdoor unit, unit: °C | |
| 136(PLC: 40137) | Climate curve T1S calculated value 1 | The corresp | onding calculated T1S of zone 1 | |
| 137(PLC: 40138) | Climate curve T1S calculated value 2 | The corresp | onding calculated T1S of zone 2 | |
| 138(PLC: 40139) | Water flow | The actual v | /alue*100, unit: m3/H | |
| 139(PLC: 40140) | Limit scheme of outdoor unit current | Scheme val | ue | |
| 140(PLC: 40141) Ability of Hyd raulic module | | The actual v | value*100, unit: kW | |
| 141(PLC: 40142) | Tsolar | Tsolar | | |
| 142(PLC: 40143) | Quantity of units in parallel | BIT1-BIT15 | Respectively represent the online status of slaves unit 1-15 | |
| | paraner | BIT0 | Reserved | |
| 143(PLC: 40144) | Higher bits for electricity consumption | | | |
| 144(PLC: 40145) | Lower bits for electricity consumption | | | |
| 145(PLC: 40146) | Higher bits for power output | | | |
| 146(PLC: 40147) | Lower bits for power output | | | |

Note:

- 1. When Tw2 unavailable, "25" would display in upper unit address 113.
- 2. When T2B unavailable, the wired controller would display"--" and "25" would display in upper unit address 113.
- 3. When Ta unavailable, "25" would display in upper unit address 114.
- 4. When E series without Tbt1. Tbt2,the wired controller would display"--" and "0" would display in upper unit addresses 120 and 121.

The following register address 200-208 can only use 03H(Read register) function code.Register address 209 and follows can use 03H, 06H (write single register), 10H (write multiple register).

| Parameter setti | ng | I | | |
|-----------------------------------|--|--|--|--|
| Register address | Description | Remarks | | |
| 200(PLC: 40201) | Home appliance type | The upper 8 bits are the types of home appliances: Air to water heat pump; 0x07 The middle 4 bits are product codes; 0x1* The lower 4 bits are sub-type: R32: 0x'2 | | |
| 201(PLC: 40202) | Temperature upper limit of T1S cooling | Lower 8 bits are for zone 1. higher 8 bits are for zone 2 | | |
| 202(PLC: 40203) | Temperature lower limit of T1S cooling | Lower 8 bits are for zone 1. higher 8 bits are for zone 2 | | |
| 203(PLC: 40204) | Temperature upper limit of T1S heating | Lower 8 bits are for zone 1. higher 8 bits are for zone 2 | | |
| 204(PLC: 40205) | Temperature lower limit of T1S heating | Lower 8 bits are for zone 1. higher 8 bits are for zone 2 | | |
| 205(PLC: 40206) | Temperature upper limit of TS setting | Protocol value = actual value * 2 | | |
| 206(PLC: 40207) | Temperature lower limit of TS setting | Protocol value = actual value * 2 | | |
| 207(PLC: 40208) | Temperature upper limit of water heating | | | |
| 208(PLC: 40209) | Temperature lower limit of water heating | | | |
| 209(PLC: 40210) | PUMP RUNNING TIME | DHW PUMP water return running time. It is five minutes by default and can be adjusted between 5 and 120 min at an interval of 1 min. | | |
| 210(PLC: 40211) | Parameter setting 1 | BIT15 Enable water heating BIT14 Supports water tank electric heater TBH(Read-only) BIT13 Supports disinfection BIT12 DHW PUMP, 1: supported; 0: not supported BIT10 DHW PUMP, 1: supported; 0: not supported BIT11 Reserved BIT10 DHW pump is valid in disinfection mode BIT9 Enable cooling BIT9 TIS cooling high/how temperature settings(Read-only) BIT7 Enable heating BIT6 TIS cooling high/how temperature settings(Read-only) BIT7 Enable heating BIT8 Supports room temperature Sensor Ta BIT9 Supports room temperature Sensor Ta BIT3 Supports room temperature Sensor Ta BIT3 Supports room temperature Sensor Ta BIT3 Supports room temperature Sensor Ta BIT9 Dual Room Thermostat BIT1 Dual Room Thermostat BIT1 Supported Sensor Supported Sensor Supported Sensor Sen | | |

| BIT15 ACS(Double water tank control) | | | |
|---|--|--|--|
| | | | |
| 1: Yes 0: No (read only) | | | |
| BIT14 M1M2 is used for AHS control 1: Yes 0: No | | | |
| BIT13 RT_Ta_PCNEn(enable Temperature Colle | ction Kit) 1: | | |
| Yes 0: No | | | |
| BIT12 Tbt2 sensor is valid 1: Yes 0: No | | | |
| BIT11 Piping length selection 1: >10m 0: <10m | | | |
| BIT10 Solar energy input port 1: CN18 0: CN11 | | | |
| BIT9 Solar energy kit enable 1: Yes 0: No | | | |
| 211(PLC: 40212) Parameter s etting 2 BIT8 Define the port, 0=remote ON/OFF; 1=DHW | heater | | |
| BIT7 Smart grid, 0=NON; 1=YES | | | |
| BIT6 Tw2 sensor enable 0: None 1: Yes | | | |
| BIT5 Cooling high/low temperature setting T1S2 fo | or Zone 2 | | |
| (read only) | | | |
| BIT4 Heating high/low temperature setting T1S2 fo | or Zone 2 | | |
| (read only) | | | |
| BIT3 Double zone setting is valid | | | |
| BIT2 Ta sensor position 1: IDU 0: HMI | | | |
| BIT1 Tbt1 sensor enable1: Yes 0: No | | | |
| BIT0 IBH/AHS installation position 1: buffer tank 0 | pipe C | | |
| 212(PLC: 40213) dT5 On Default setting: 10° C, range: 1~30° C; | | | |
| 213(PLC: 40214) dT1S5 Default setting: 10° C, range: 5~40° C, setting in | Default setting: 10° C, range: 5~40° C, setting interval: 1° | | |
| 214(PLC: 40215) T Interval DHW Default setting: 5 min, range: 5~5 min, setting inte | rval: 1 min | | |
| 215(PLC: 40216) T4DHWmax Default setting: 43°C, range: 35~43°C, setting into | rval: 1°C | | |
| 216(PLC: 40217) T4DHWmin | | | |
| Default setting: 30 min, range: 0~240 min, setting | ng interval: 5 | | |
| 217(PLC: 40218) t_TBH_delay min | ig interval. o | | |
| | | | |
| 218(PLC: 40219) dT5S_TBH_off | al: 1°C | | |
| | | | |
| 219(PLC: 40220) T4_TBH_on | Default setting: 5° C, range: -5~50° C; | | |
| | | | |
| 220(PLC: 40221) T5s DI | e: 60~70 °C, | | |
| default setting: 65°C | | | |

| 221(PLC: 40222) | t_DI_max | Maximum disinfection duration, range: 90~300 min, default setting: 210 min | |
|-----------------|---------------|---|--|
| 222(PLC: 40223) | t_DI_hightemp | Disinfection high temperature duration, range: 5~60 min, default setting: 15 min | |
| 223(PLC: 40224) | t_interval_C | Time interval of compressor start-up in cooling mode; range: 5~5 min, default setting: 5 min | |
| 224(PLC: 40225) | dT1SC | Default setting: 5°C, range: 2~10°C, setting interval: 1°C | |
| 225(PLC: 40226) | dTSC | Default setting: 2°C, range: 1~10°C, setting interval: 1°C | |
| 226(PLC: 40227) | T4cmax | Default setting: 52°C, range: 35~52°C, setting interval: 1°C | |
| 227(PLC: 40228) | T4cmin | Default setting: 10°C, range: -5~25°C, setting interval: 1°C | |
| 228(PLC: 40229) | t_interval_H | Time interval of compressor start-up in the heating mode; range: 5~5 min, default setting: 5 min | |
| 229(PLC: 40230) | dT1SH | Default setting: 5° C, range: 2-20° C; | |
| 230(PLC: 40231) | dTSH | Default setting: 2°C, range: 1~10°C, setting interval: 1°C | |
| 231(PLC: 40232) | T4hmax | Default setting: 25°C, range: 20~35°C, setting interval: 1°C | |
| 232(PLC: 40233) | T4hmin | Default setting: -15° C, range: -25-30° C, Setting interval1° C | |
| 233(PLC: 40234) | T4_IBH_on | Ambient temperature for enabling the hydraulic module auxiliary electric heating IBH, range: -15~10°C; default setting: -5°C | |
| 234(PLC: 40235) | dT1_IBH_on | Temperature return difference for enabling the hydraulic module auxiliary, range: 2~10°C; default setting: 5°C | |
| 235(PLC: 40236) | t_IBH_delay | Delay time of enabling the hydraulic module auxiliary electric heating IBH,range: 15~120 min; default setting: 30 min | |
| 237(PLC: 40238) | T4_AHS_on | The trigger ambient temperature for turning on AHS range: -15~30°C;default setting: -5°C | |
| 238(PLC: 40239) | dT1_AHS_on | The temperature difference between the heat pump's leaving water set temperature (T1S) and the heat,range: 2~20°C; default setting: 5°C | |
| 240(PLC: 40241) | t_AHS_delay | Delay time for enabling the external heater AHS, range: 5~120 min; default setting: 30 min | |

| 241(PLC: 40242) | t_DHWHP_max | Longest duration of water heating by the heat pump, range: 10~600 min, default setting: 90 min; |
|------------------|---------------------------|--|
| 242(PLC: 40243) | t_DHWHP_restrict | Duration of limited water heating by the heat pump, range: 10~600 min, default setting: 30 min; |
| 243(PLC: 40244) | T4autocmin | Default setting: 25°C, range: 20~29°C, setting interval: 1°C |
| 244(PLC: 40245) | T4autohmax | Default setting: 17°C, range: 10~17°C, setting interval: 1°C |
| 245(PLC: 40246) | T1S_H.A_H | Default setting: 25°C, range: 20~25°C, setting interval: 1°C |
| 246(PLC: 40247) | T5S_H.A_DHW | In the holiday mode, setting of T1 in the water heating mode, range: 20~25°C, default setting: 25°C |
| 247(PLC: 40248) | PER_START ratio | Range10-100, default setting10.Setting interval10 |
| 248(PLC: 40249) | TIME_ADJUST | Range1-60 default setting5 |
| 249(PLC: 40250) | dTbt2 | Rrange0-50 default setting15 |
| 250(P LC: 40251) | IBH1 power | Range0-200, default setting0, unit: 100W |
| 251(PLC: 40252) | IBH2 power | Range0-200, default setting0, unit: 100W |
| 252(P LC: 40253) | TBH power | Range0-200, default setting0,unit: 100W |
| 253(PLC: 40254 | Comfort parameter | Reserved, wrong address is reported when this register is queried |
| 254(P LC: 40255) | Comfort parameter | Reserved, wrong address is reported whe n this register is queried |
| 255(PLC: 40256) | t_DRYUP | Temperature rise day number, range: 4~15 days, default setting: 8 days |
| 256(PLC: 40257) | t_HIGHPEAK | Drying day number, range: 3~7 days, default setting: 5 days |
| 257(PLC: 40258) | t_DRYD | Temperature drop day number, range: 4~15 days, default setting: 5 days |
| 258(PLC: 40259) | T_DRYPEAK | Highest drying temperature, range: 30~55°C, default setting: 45°C |
| 259(PLC: 40260) | t_firstFH | Running time of floor heating for the first time, default setting: 72 hrs, range: 48-96 hrs |
| 260(PLC: 40261) | T1S (first floor heating) | T1S of floor heating for the first time, range: 25~35 $^{\circ}$ C, default setting: 25 $^{\circ}$ C |

| 261(PLC: 40262) | T1SetC1 | Parameter of the ninth temperature curves for cooling mode, range: 5~25°C, default setting: 10°C |
|-------------------|---------------------------|--|
| 262(PLC: 40263) | T1SetC2 | Parameter of the ninth temperature curves for cooling mode, range: 5~25°C, default setting: 16°C |
| 263(PLC: 40264) | T4C1 | Parameter of the ninth temperature curves for cooling mode, range: (-5) ~46°C, default setting: 35°C |
| 264(PLC: 40265) | T4C2 | Parameter of the ninth temperature curves for cooling mode, range: (-5) ~46°C, default setting: 25°C |
| 265(PLC: 40266) | T1SetH1 | Parameter of the ninth temperature curves for heating mode, range: 25~65°C, default setting: 35°C |
| 266(PLC: 40267) | T1SetH2 | Parameter of the ninth temperature curves for heating mode, range: 25~65°C, default setting: 28°C |
| 267(PLC: 40268) | T4H1 | Parameter of the ninth temperature curves for heating mode, range: (-25) ~35°C, default setting: -5°C |
| 268(PLC: 40269) | T4H2 | Parameter of the ninth temperature curves for heating mode, range: (-25) ~35°C, default setting: 7°C |
| 269(PLC: 40270) | POWER INPUT LIMITATION | The type of power input limitation, 0=NON, 1~8=type 1~8, default: 0 |
| 270(P LC: 40271) | HB: t_T4_FRESH_C | Range: 0.5~6 hour, setting interval: 0.5 hour, sending value=actural value*2 |
| 270(P LC. 40271) | LB: t_T4_FRESH_H | Range: 0.5~6 hour, setting interval: 0.5 hour, sending value=actural value*2 |
| 271(PLC: 40272) | T_PUMPI_DELAY | Range: 0.5~20 hour, setting interval: 0.5 hour, sending value=actural value*2 |
| 272(PLC: 40273) | EMISSION TYPE | Bit12-15: The type of zone 2 end for cooling mode Bit8-11: The type of zone 1 end for cooling mode Bit4-7: The type of zone 2 end for heating mode Bit0-3: The type of zone 1 end for heating mode |

8.1.3 Error code

| Unit | Register address | Content | Remarks |
|------|---------------------|--|---|
| E0 | 1 | Water flow fault(E8 displayed 3 times) | |
| E1 | 2 | Phase loss or neutral wire and live wire are connected | Only applies to 3-phase models |
| E2 | 3 | Communication fault between controller and hydraulic | • |
| E3 | 4 | Final outlet water temp. sensor(T1) fault | Sensor T1 |
| E4 | 5 | Water tank temp. sensor(T5) fault | Sensor T5 |
| E5 | 6 | The condenser outlet refrigerant temperature sensor(T3) | Sensor T3 |
| E6 | 7 | The ambient temperature sensor(T4) fault | Sensor T4 |
| E7 | 8 | Buffer tank up temp. sensor(Tbt1) fault | Sensor Tbt1 |
| E8 | 9 | Water flow failure | |
| E9 | 10 | Compressor suction temp. sensor (Th) fault | Sensor Th |
| EA | 11 | Compressor discharge temp. sensor (Tp) fault | Sensor Tp |
| Eb | 12 | Solar temp. sensor(Tsolar) fault | |
| Ec | 13 | The balance tank low temp. sensor(Tbt2) fault | Sensor Tbt2 |
| Ed | 14 | The plate exchanger water inlet temp. sensor(Tw_in) fault | Sensor Tw_in |
| EE | 15 | The main control board of hydraulic module EEPROM | |
| P0 | 20 | Low pressure protection | |
| P1 | 21 | High pressure protection | |
| P3 | 23 | Compressor overcurrent protection | |
| P4 | 24 | Compressor discharge temp. too high protection | |
| P5 | 25 | High temperature difference protection between water | |
| | | inlet and water outlet of the plate heat exchanger | |
| P6 | 26 | Inverter module protection | Displayed on user interface when any of L0, L1, L2, L4,L5, L7, L8 or L9 occur |
| Pb | 31 | Anti-freeze mode protection | |
| Pd | 33 | High temperature protection of refrigerant outlet temp. of condenser | |
| PP | 38 | Water inlet temperature is higher than water outlet in heating mode | |
| H0 | 39 | Communication fault between main control board of hydraulic module and main control board PCB B | |
| H1 | 40 | Communication fault between inverter module PCB A and main control board PCB B | |
| H2 | 41 | The plate exchanger refrigerant outlet(liquid pipe) temp. sensor(T2) fault | Sensor T2 |
| НЗ | 42 | The plate exchanger refrigerant outlet(gas pipe) temp. sensor(T2B) fault | Sensor T2B |
| H4 | 43 | Three times L0/L1 protection | |
| H5 | 44 | Room temp. sensor(Ta) fault | Sensor Ta |
| H6 | 45 | DC fan motor fault | |
| H7 | 46 | Main circuit voltage protection fault | |

| Unit | Register address | | Remarks |
|------|------------------|--|---------------|
| H8 | 47 | Pressure sensor fault | |
| H9 | 48 | Zone 2 water flow temp. sensor(Tw2) fault | Sensor TW2 |
| НА | 49 | The plate heat exchanger water outlet temperature sensor(Tw_out) fault | Sensor Tw_out |
| Hb | 50 | 3 times PP protection and Tw_out<7℃ | |
| Hd | 52 | Communication fault between master unit and slave unit(in parallel) | |
| HE | 53 | Communication fault between main board of hydraulic module and Ta/room thermostat transfer PCB | |
| HF | 54 | Inverter module board EE PROM fault | |
| HH | 55 | H6 display 10 times in 120 minutes | |
| HP | 57 | Low pressure protection (Pe<0.6) occurred 3 times in 1 hour in cooling mode | |
| C7 | 65 | High temp. protection of inverter module | |
| bH | 112 | PED PCB fault | |
| F1 | 116 | DC bus low voltage protection | |
| L0 | 134 | DC compressor inverter module fault | |
| L1 | 135 | DC bus low voltage protection(from inverter module mostly when compressor running) | |
| L2 | 136 | DC bus high voltage protection from DC driver | |
| L4 | 138 | MCE fault | |
| L5 | 139 | Zero speed protection | |
| L7 | 141 | Phase sequence fault | |
| L8 | 142 | Compressor frequency variation greater than 15Hz within one second protection | |
| L9 | 143 | Actual compressor frequency differs from target frequency by more than 15Hz protection | |

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